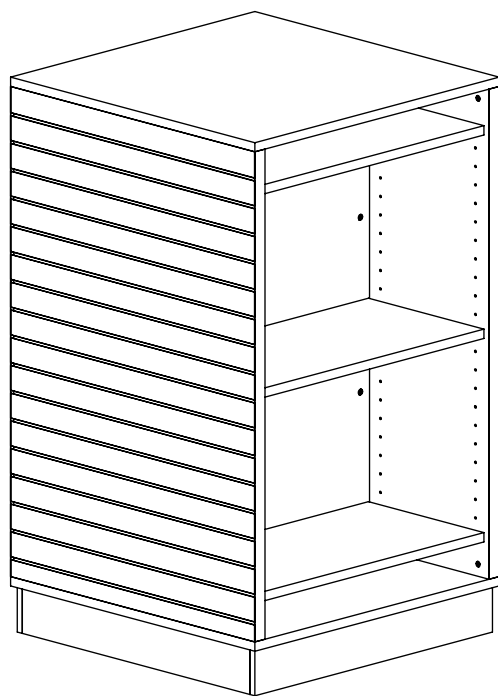
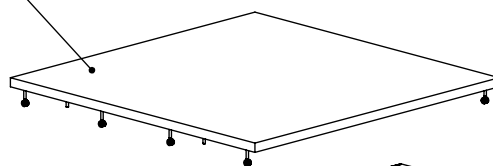
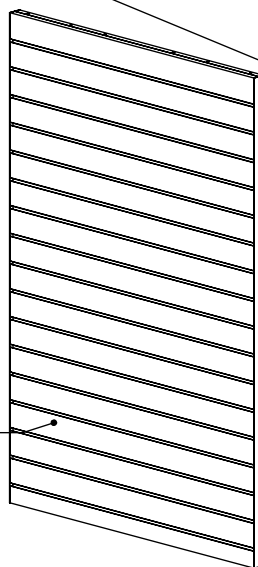




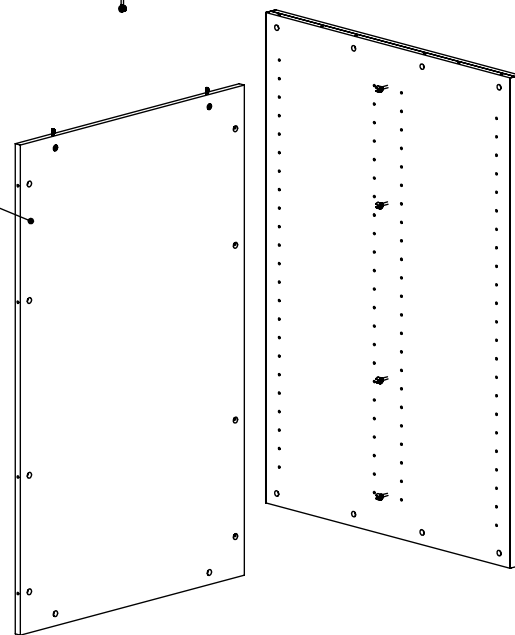
TOP SHELF
QTY. 1



CENTER PANEL
QTY. 1



SIDE PANELS
QTY. 2

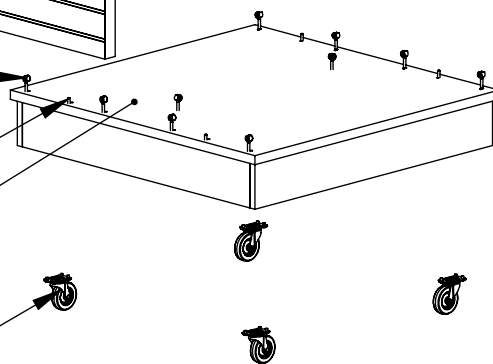


CAM LOCKS
QTY. 28

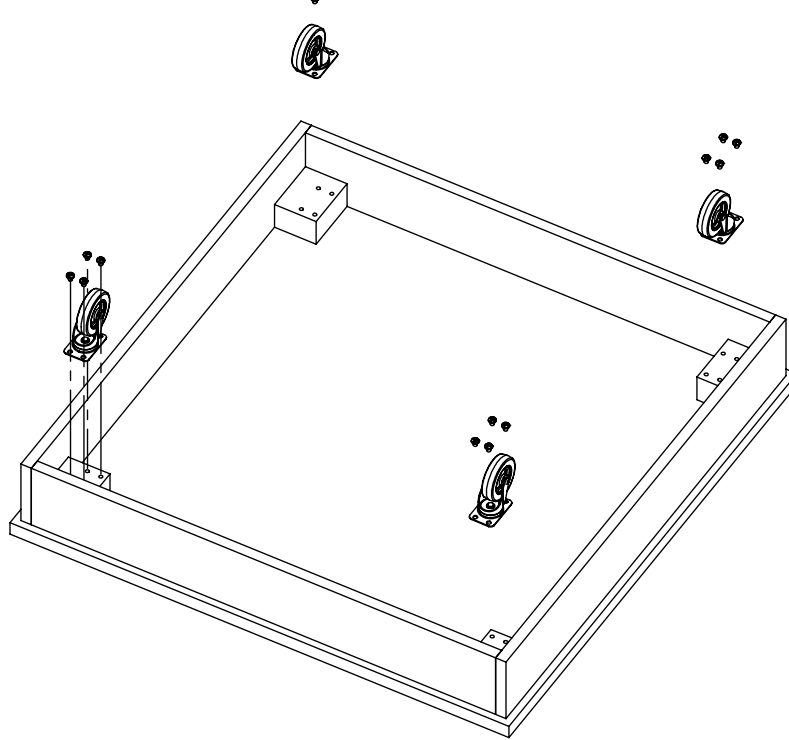
WOOD DOWELS
QTY. 8

BASE
QTY. 1

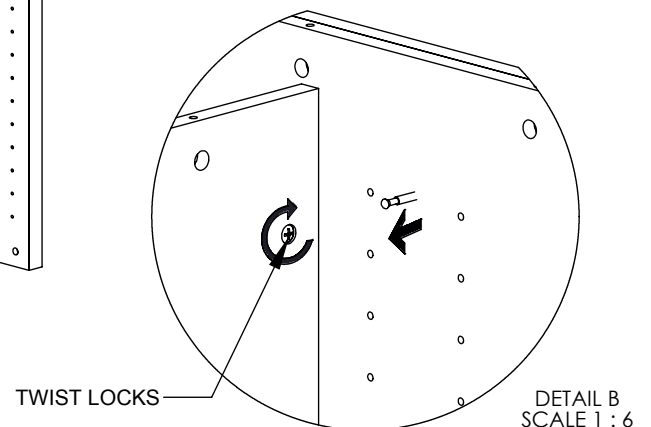
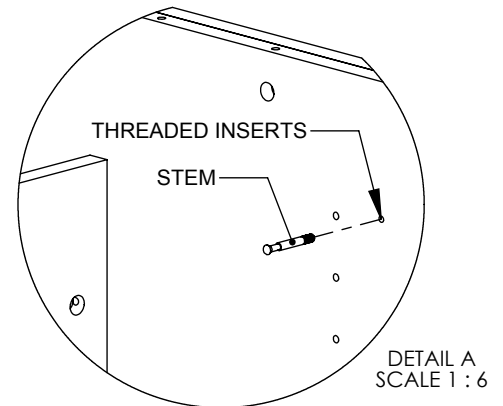
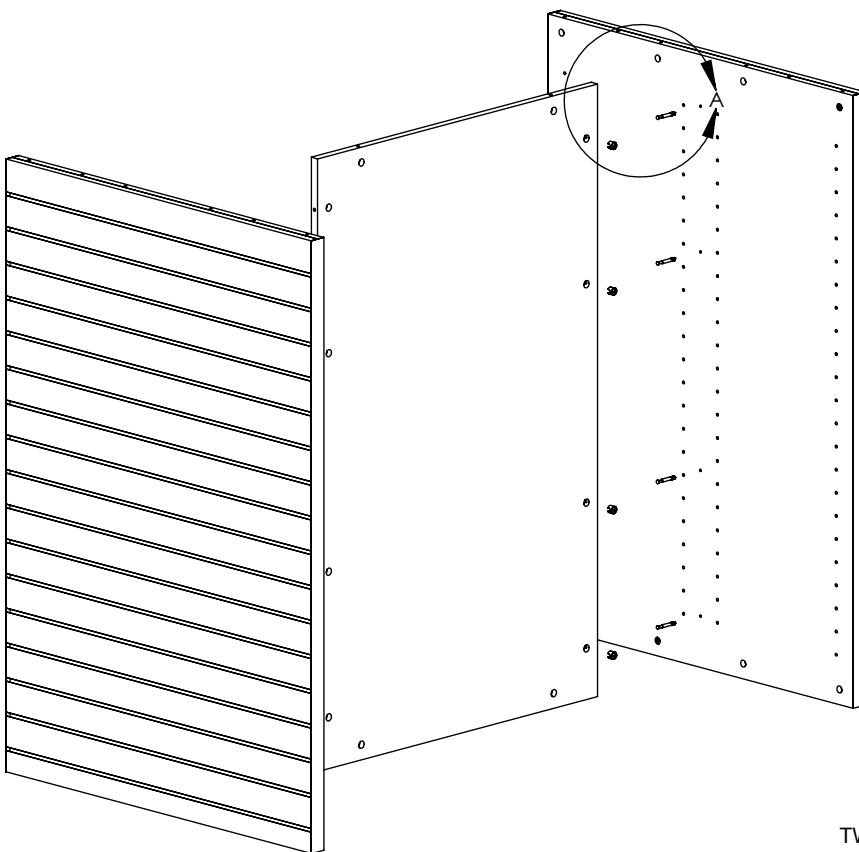
CASTERS
QTY. 4



ASSEMBLY INSTRUCTIONS FOR ECC. P/N SWFTLHFX

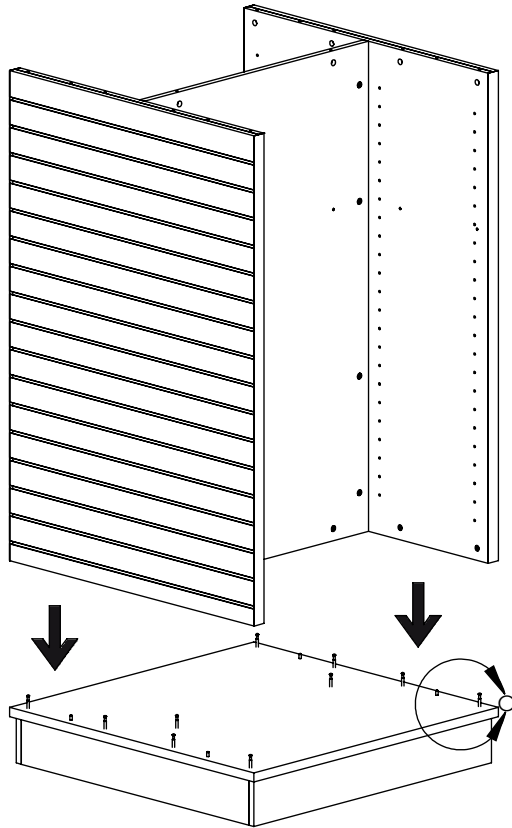


- 1 INVERT THE WOOD BASE AND SECURE THE PLATE CASTERS AS SHOWN WITH THE INCLUDED SCREWS.



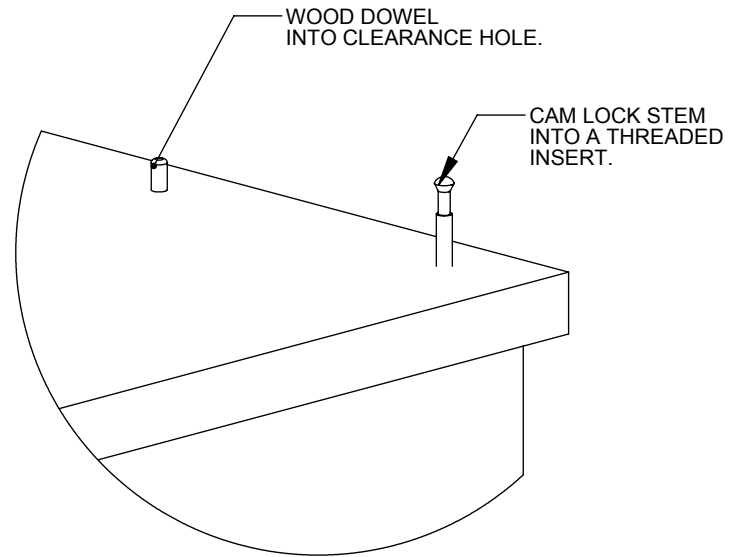
- 2 PREPARE THE WOOD PANELS FOR ASSEMBLY BY INSTALLING 8 OF THE CAM LOCK STEMS INTO THE 4 THREADED INSERTS ALONG THE CENTER OF BOTH SIDE PANELS.

- 2A WITH THE CAM LOCKS INSTALLED, ASSEMBLE THE PANELS AS SHOWN. THE CAM LOCK STEM MUST BE INSERTED INTO THE APPROPRIATE CLEARANCE HOLES. INSTALL THE TWIST LOCKS INTO THE LARGE CLEARANCE HOLES ON THE FRONT OF THE CENTER PANEL. USING A PHILLIPS HEAD SCREW DRIVER THE LOCK NUTS CAN NOW BE TIGHTENED AROUND THE STEM. REPEAT FOR ALL OF THE CAM LOCKS.



3

INSTALL 10 CAM LOCK STEMS AND 4 WOOD DOWELS INTO THE APPROPRIATE HOLES IN THE BASE. REPEAT STEP 2A TO TIGHTEN THE PANELS TO THE BASE.



DETAIL C
SCALE 1 : 3

4

INSTALL THE REMAINING CAM LOCK STEMS AND WOOD DOWELS INTO THE APPROPRIATE HOLES ON THE TOP SHELF. REPEAT STEP 2A TO TIGHTEN THE PANELS TO THE TOP SHELF.

